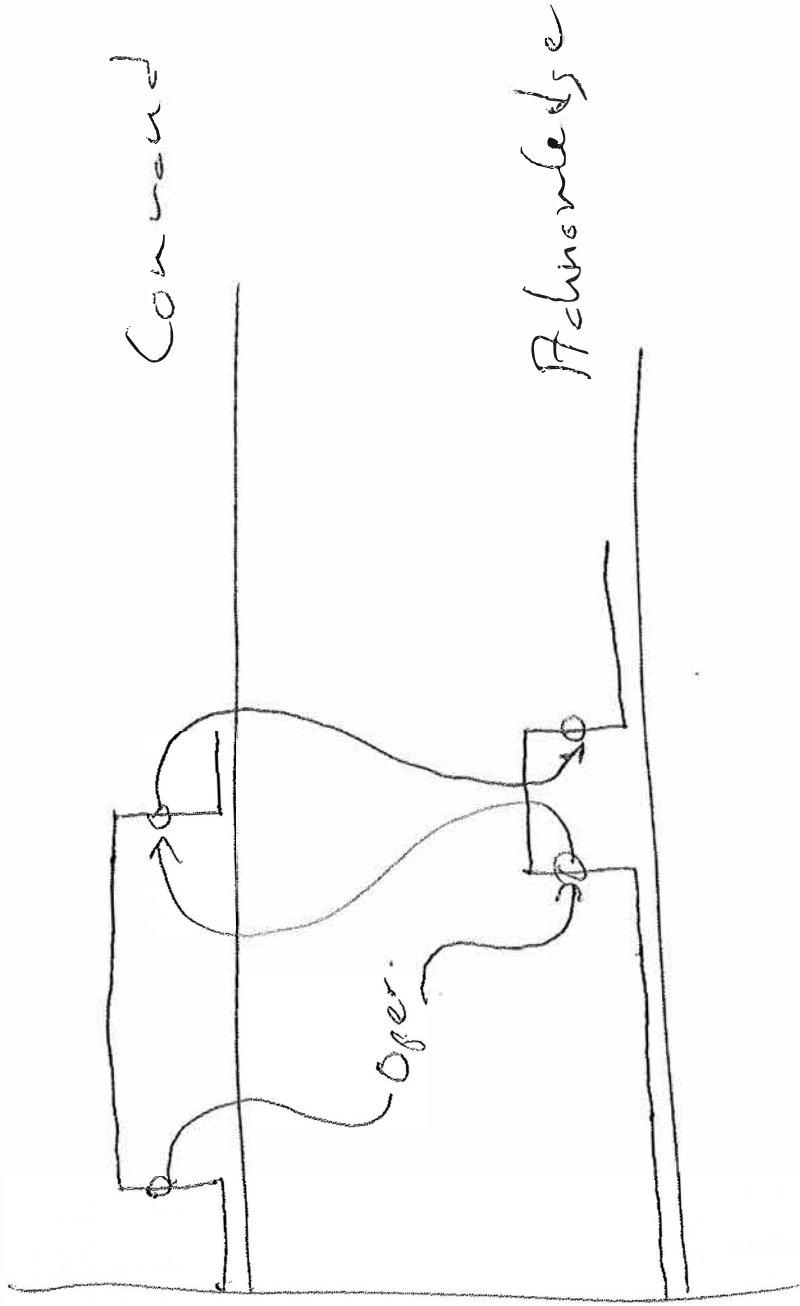


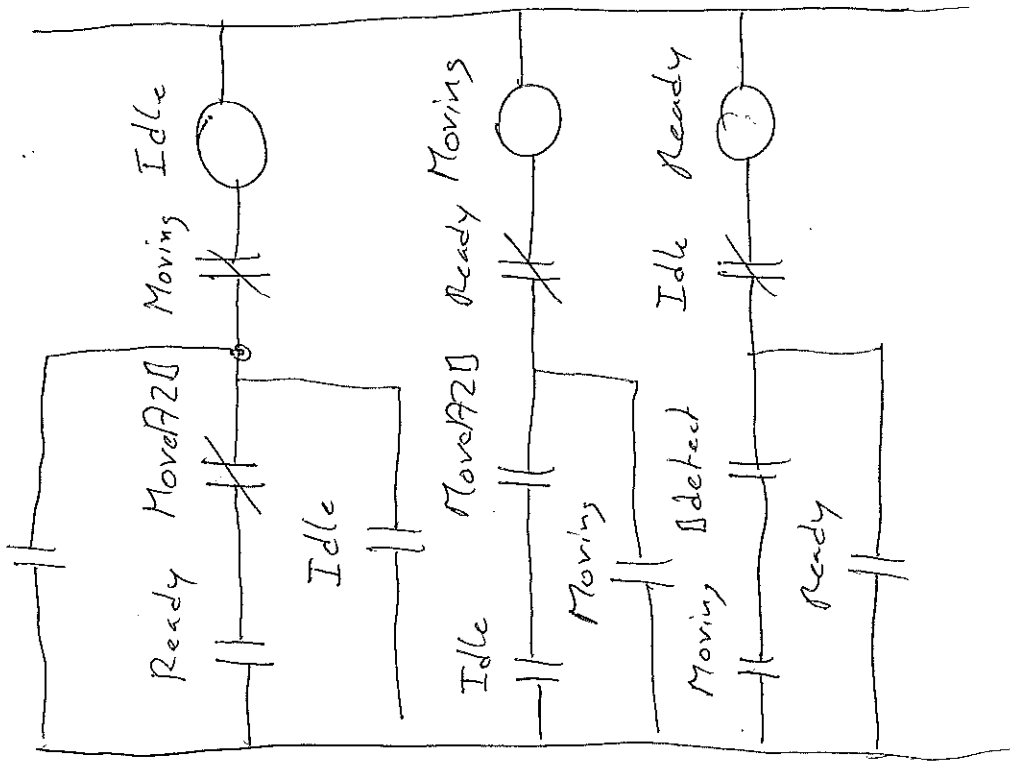
Handshaking

Move A2D
→ PLC

Moved
← PLC



INIT



State	Output
Idle	-
Moving	Countdown
Ready	Moved

